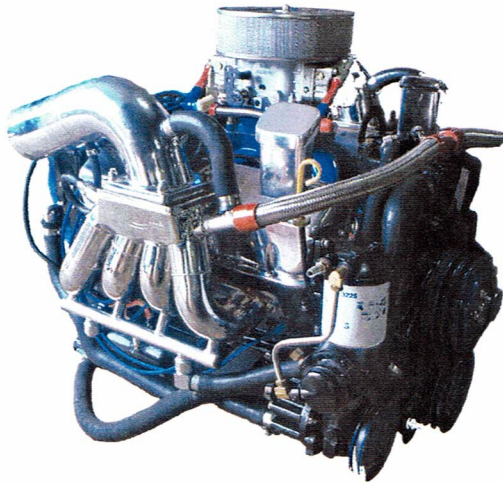


Ateco ENGINE & DYNO SHOP

www.atecoengines.com
INGLESIDE, IL. / 847-623-2737



Shown with optional SS exhaust and special air filter
W/ Ateco Engine Quest New Heads and New Cam Profile

**UPGRADE TO A 540
FROM A MERC 500 HP**

540/635 HP

\$12,495 Exchange

READY TO RUN DROP IN...

HORSE POWER	635 @ 5400 RPM
TORQUE	662 @ 4500 RPM
BORE & STROKE	4.5 X 4.25
COMPRESSION	9.0 to 1
RATIO	91 Octane
FUEL REQUIREMENT	

Engine Size: MARINE ATECO/ 540/ 635HP DROP-IN (MERC PARTS ARE EXTRA)

This component list should confirm your decision to order a precision engine from ATECO.
If you have any questions please feel free to call.

W/Ateco Engine Quest New Heads and New Cam Profile
Hand Picked 502 Block Bored to 4.500"
Scat 4340 4.250 Stroke Stel Crankshaft
Scat 4340 Stel I-Beam Rods with 7/16 ARP Cap Bolts,
6.385" Long
SRP/JEP Flat Top Forged Pistons, 9.2 Compression
Stainless 2.250 Intake and 1.880 Inconel Exhaust
Valves
Moly Rings 1/16 x 1/16 x 3/16
Custom Roller Hydraulic Camshaft
Clevite C-77 "H" Series Rods, Mains & Cam Bearings
Pro Gear True Roller Timing Set
Roller Hyd. Lifters

Trend Performance Chromemoly (1) Peice .080" Wall
Push Rods
FelPro Head Gaskets
1.7 Ratio, Full Roller Aluminum Rocker Arms
Melling Hi Volume Oil Pump w/Tig Welded HD
Pickup
1.550 Roller Hyd Special Processing High Endurance
Valve Springs
850 Carb
ARP Chromemoly Head Bolt & Heat Treated Washers
Complete Balanced Assembly
Individually Dyno Tested & Tuned
Actual Dyno Sheet Provided
Mercury parts are extra

ADD-ON: CMI HEADERS

1 YEAR WARRANTY

CMI E-Top 452/502 "SATIN" Exhaust
w/ Shift Bracket and Oil Filter Bracket

Your Cost: \$3595.00