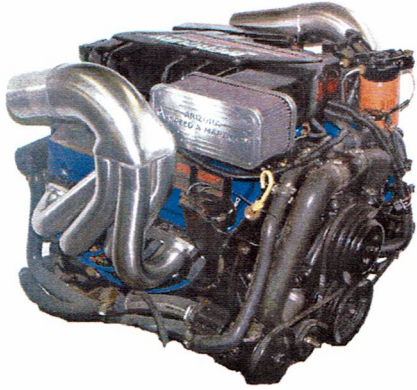


Ateco ENGINE & DYNO SHOP

www.atecoengines.com
INGLESIDE, IL. / 847-623-2737



Shown with optional CMI exhaust and special air filter
W/ Ateco Engine Quest New Heads and New Cam Profile

UPGRADE TO A 540 FROM A 502

540/595 MPI

\$12,795.00 Exchange

READY TO RUN DROP IN...

HORSE POWER	595 @ 5200 RPM
TORQUE	665 @ 3700 RPM
BORE & STROKE	4.5 X 4.25
COMPRESSION RATIO	9.5 to 1
FUEL REQUIREMENT	89 Octane

Engine Size: **MARINE ATECO/ 540/ 595HP DROP-IN (MERC PARTS ARE EXTRA)**

This component list should confirm your decision to order a precision engine from ATECO.
If you have any questions, please feel free to call.

W/ Ateco Engine Quest New Heads and New Cam Profile
Hand Picked 502 Block Bored to 4.500"
Scat 4340 4.250 Stroke Steel Crankshaft
Scat 4340 Steel I-Beam Rods with 7/16 ARP Cap Bolts, 6.385" long
SRP/JEP Flat Top Forged Pistons, 9.2 Compression
Stainless 2.250 Intake and 1.880 Inconel Exhaust Valves
Moly Rings 1/16 x 1/16 x 3/16
Custom Roller Hydraulic Camshaft
Clevite C-77 "H" Series Rods, Mains & Cam Bearings
Pro Gear True Roller Timing Set
Roller Hyd. Lifters

Trend Performance Chromemoly (1) Piece .080" Wall Push Rods
FelPro Head Gaskets
1.7 Ratio, Full Roller Aluminum Rocker Arms
Melling Hi Volume Oil Pump w/Tig Welded HD Pickup
1.550 Roller Hyd Special Processing High Endurance Valve Springs
Complete Balanced Assembly
Individually Dyno Tested & Tuned
Actual Dyno Sheet Provided
ARP Chromemoly Head Bolts & Heat Treated Washers
Mercury parts are extra

ADD-ON: **CMI HEADERS**

2 YEAR WARRANTY

CMI E-Top 452/502 "SATIN" Exhaust
w/ Shift Bracket and Oil Filter Bracket

Your Cost: \$3595.00